

# Instruction Sheet WIDE BODY CART

VWBC44E/VWBC48E/VWBC54E

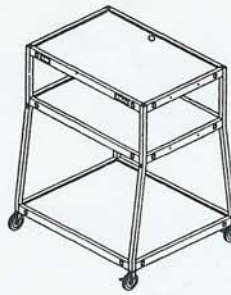
Congratulations for having chosen this excellent Vutec product.

To assure your complete satisfaction, this product is warranted against defect in manufacture for two years after the purchase date. Any parts requiring replacement during the 2 year period, under normal use and service, as a result of defective workmanship, will be replaced by Vutec or by an authorized Vutec dealer, without cost, except for transportation charges. All unit should be returned in original packing, to guarantee safe transport. Vutec is not responsible for damages in shipment.

Note: This unit is easier to assemble with two people.

## PARTS LIST

- 1 Top shelf with decal
  - 1 Middle shelf
  - 1 Bottom shelf
  - 2 Legs (Labeled "O")
  - 2 Legs (Labeled "X")
  - 24 1/4"-20 Hex bolts
  - 24 1/4"-20 Hex nuts
  - 24 Split lock washers
  - 2 4" Casters with brakes
  - 2 4" Casters without brakes
  - 1 25' Power cord
  - 1 Electrical bracket
  - 2 Nuts and bolts
- TOOLS REQUIRED FOR ASSEMBLY**  
 Hex wrench  
 Adjustable wrench / pliers  
 Rubber mallet



**1**  
 Lay front legs (labeled "O" and "X") on the floor with the brackets facing upward and inward as illustrated. Note: legs, when placed on the floor should bend upward, off the floor at their top end and the width of the unit should remain constant all the way to the top.

**2**  
 Slide each shelf over the brackets of the legs. The largest shelf is the bottom. The top shelf has the VUTEC decal on it and should face down during assembly.

**3**  
 Slide the two remaining legs onto the shelves as illustrated. Make sure that the brackets are inside the shelves.

**4**  
 Secure all shelves to the legs with supplied hex bolts, nuts and split lock washers as illustrated. Split lock washers and nuts should be on the inside of the unit. **Make sure the washers are on nuts side. HAND TIGHTEN BOLTS AND NUTS AT THIS TIME.**

**5**  
*It is very important that the next step be performed on a level surface in order to have the unit properly aligned.* Stand unit upright on a level surface. Gently rock unit back and forth to realign and level the unit. **TIGHTEN ALL NUTS AND BOLTS WITH WRENCHES AT THIS TIME.** Unit should now be properly aligned and level. If unit is not level at this time, repeat the above steps before proceeding to step 6.

**6**  
 Lay unit on its back (decal on top shelf should be facing up) and insert casters with brakes into corner holes in the bottom of the unit. Insert the other casters into remaining holes of unit.

**Electrical bracket assembly**

**1**  
 Push 4-outlet power cord into back of bracket as shown.

**2**  
 Attach electrical bracket with power cord to any side of top shelf with two nuts and bolts supplied. Tighten nuts and bolts securely. Wrap remaining cord around outside winds of the bracket.