

Warranty and Assembly Instructions

**Vutec Heavy Duty A / V Cart**

**Model # VWBC4436E & VWBC4440E**

Congratulations for having chosen this excellent Vutec product. We hope you enjoy your new cart for years to come. Should you have any questions, please contact your authorized Vutec dealer.

**Statement of Warranty**

To assure your complete satisfaction, this product is warranted against manufacturing defects for two years after the purchase date. Any parts requiring replacement during this 2-year period, under normal use and service, as a result of defective workmanship, will be replaced by Vutec or by an authorized Vutec dealer, without cost, except for transportation charges. To return the entire unit, the original packing should be used to guarantee safe transport. Vutec is not responsible for damages in shipment.

**Assembly Instructions**

Note: This unit is easier to assemble with two people.



**Parts list**

Qty.	Description
1	Top shelf with decal
1	Middle shelf
1	Bottom shelf
2	Legs (Labeled "O")
2	Legs (Labeled "X")
24	1/4"-20 Hex bolts
24	1/4"-20 Hex nuts
24	Split lock washers
2	Plate Casters with brakes
2	Plate Casters without brakes
12	Hex head Machine screw
1	Powercord
1	Electrical bracket
2	Nuts and bolts

**TOOLS REQUIRED FOR ASSEMBLY**

- Hex wrench
- Adjustable wrench / pliers
- Rubber mallet

1. Lay front legs (labeled "O" and "X") on the floor with the brackets facing upward and inward as illustrated. Note: legs, when placed on the floor should bend upward, off the floor at their top end and the width of the unit should remain constant all the way to the top.

2. Slide each shelf over the brackets of the legs. The largest shelf is the bottom. The top shelf has the Vutec decal on it and should face down during assembly.

3. Slide the two remaining legs onto the shelves as illustrated. Make sure that the brackets are inside the shelves.

4. Secure all shelves to the legs with supplied hex bolts and nuts as illustrated. Nuts should be on the inside of the unit. **ONLY HAND TIGHTEN BOLTS AND NUTS AT THIS TIME.**

5. It is very important that the next step be performed on a level surface in order to have the unit properly aligned. Stand unit upright on a level surface. Gently rock unit back and forth to realign and level the unit. **TIGHTEN ALL NUTS AND BOLTS WITH WRENCHES AT THIS TIME.** Unit should now be properly aligned and level. If unit is not level at this time, repeat the above steps before proceeding to step 6.

**Electrical bracket assembly**

- Push 4-outlet power cord into back of bracket as shown.
- Attach electrical bracket with 4-outlet power cord to any side of top shelf with two nuts and bolts supplied. Tighten nuts and bolts securely. Wrap power cord around outside wings of the bracket.

6. Lay unit on side. Align the holes on the casters with the holes on the corner of the bottom shelf. Use the hex screws and tighten the caster. Repeat the same for the other three casters. It is recommended you place the locking casters on either the right side or left side of the unit for safer and easier movement of cart through doorways, ect..